

## Starting Formulation

Pigment concentrates for solvent-borne systems

| Pos. | Component                               | Supplier     | Function                        | Kronos<br>2360       | Bayferrox<br>3920 | Novoperm<br>Yellow F2G | Paliotol<br>Yellow<br>L2140HD | Hostaperm<br>Yellow H4G |
|------|---|--------------|---------------------------------|----------------------|-------------------|------------------------|-------------------------------|-------------------------|
|      |   |              |                                 | Kronos International | Lanxess           | Clariant               | BASF                          | Clariant                |
|      |   |              |                                 | PW 6                 | PY 42             | PY 194                 | PY 139                        | PY 151                  |
| 1    | Laropal A 81 (60% solids, in PMA)       | BASF         | Binder                          | 20.0                 | 28.0              | 43.5                   | 23.8                          | 36.5                    |
| 2    | 1-Methoxy-2-propyl acetate              |              | Solvent                         | 13.3                 | 16.5              | 31.7                   | 27.4                          | 21.5                    |
| 3    | <b>DISPERBYK-2055</b>                   | <b>BYK</b>   | <b>Wetting &amp; Dispersing</b> | <b>1.3</b>           | <b>5.0</b>        | <b>4.0</b>             | <b>8.0</b>                    | <b>7.0</b>              |
| 4    | <b>BYK-SYNERGIST 2100</b>               | <b>BYK</b>   | <b>Wetting &amp; Dispersing</b> |                      |                   |                        |                               |                         |
| 5    | <b>BYK-SYNERGIST 2105</b>               | <b>BYK</b>   | <b>Wetting &amp; Dispersing</b> |                      |                   | <b>0.8</b>             | <b>0.8</b>                    |                         |
| 6    | <b>GARAMITE-7305</b>                    | <b>BYK</b>   | <b>Anti-settling</b>            | <b>0.4</b>           | <b>0.5</b>        |                        |                               |                         |
| 7    | Pigment & Color Index<br>(see headline) | see headline | Pigment                         | 65.0                 | 50.0              | 20.0                   | 40.0                          | 35.0                    |

### Instructions

Premix position 1-6, add pigment and disperse (grind) well

### Characteristic Data

% Additive dosage (solids on pigment)

|                           |            |             |             |             |             |
|---------------------------|------------|-------------|-------------|-------------|-------------|
| <b>DISPERBYK-2055</b>     | <b>2.0</b> | <b>10.0</b> | <b>20.0</b> | <b>20.0</b> | <b>20.0</b> |
| <b>BYK-SYNERGIST 2100</b> |            |             |             |             |             |
| <b>BYK-SYNERGIST 2105</b> |            |             | <b>4.0</b>  | <b>2.0</b>  |             |

Pigment-binder ratio (solid : solid binder)      5.4 : 1      3.0 : 1      0.8 : 1      2.8 : 1      1.6 : 1

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## Remark

- 1) Exchanging a solvent or a pigment in the formulation may change viscosity!
- 2) The required grinding viscosity depends on the grinding equipment and must be adapted.

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## Starting Formulation

Pigment concentrates for solvent-borne systems

| Pos. | Component                               | Supplier         | Function                        | Novoperm<br>Orange<br>HL 70 | Irgazin<br>Orange<br>L 2990 HD | Paliotol<br>Orange<br>L 2930 HD | Bayferrox<br>130M | Novoperm<br>Red<br>F3RK70 |
|------|---|------------------|---------------------------------|-----------------------------|--------------------------------|---------------------------------|-------------------|---------------------------|
|      |   |                  |                                 | Clarinat                    | BASF                           | BASF                            | Lanxess           | Clarinat                  |
|      |   | Pigment supplier |                                 | PO 36                       | PO 73                          | PO 67                           | PR 101            | PR 170                    |
| 1    | Laropal A 81 (60% solids, in PMA)       | BASF             | Binder                          | 25.0                        | 41.1                           | 34.2                            | 25.0              | 40.2                      |
| 2    | 1-Methoxy-2-propyl acetate              |                  | Solvent                         | 26.5                        | 27.2                           | 23.0                            | 8.6               | 12.5                      |
| 3    | <b>DISPERBYK-2055</b>                   | <b>BYK</b>       | <b>Wetting &amp; Dispersing</b> | <b>9.5</b>                  | <b>6.3</b>                     | <b>7.0</b>                      | <b>6.0</b>        | <b>12.3</b>               |
| 4    | <b>BYK-SYNERGIST 2100</b>               | <b>BYK</b>       | <b>Wetting &amp; Dispersing</b> |                             |                                |                                 |                   |                           |
| 5    | <b>BYK-SYNERGIST 2105</b>               | <b>BYK</b>       | <b>Wetting &amp; Dispersing</b> | <b>1.0</b>                  | <b>0.5</b>                     | <b>0.8</b>                      |                   |                           |
| 6    | <b>GARAMITE-7305</b>                    | <b>BYK</b>       | <b>Anti-settling</b>            |                             |                                |                                 | <b>0.4</b>        |                           |
| 7    | Pigment & Color Index<br>(see headline) | see headline     | Pigment                         | 38.0                        | 25.0                           | 35.0                            | 60.0              | 35.0                      |

### Instructions

Premix position 1-6, add pigment and disperse (grind) well

### Characteristic Data

% Additive dosage (solids on pigment)

|                           |             |             |             |             |             |
|---------------------------|-------------|-------------|-------------|-------------|-------------|
| <b>DISPERBYK-2055</b>     | <b>25.0</b> | <b>25.0</b> | <b>20.0</b> | <b>10.0</b> | <b>35.0</b> |
| <b>BYK-SYNERGIST 2100</b> |             |             |             |             |             |
| <b>BYK-SYNERGIST 2105</b> | <b>2.5</b>  | <b>2.0</b>  | <b>2.2</b>  |             |             |

Pigment-binder ratio (solid : solid binder)

|         |         |         |         |         |
|---------|---------|---------|---------|---------|
| 2.5 : 1 | 1.0 : 1 | 1.7 : 1 | 4.0 : 1 | 1.5 : 1 |
|---------|---------|---------|---------|---------|

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## Remark

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Pigment concentrates for solvent-borne systems

| Pos. | Component                               | Supplier     | Function                        | Irgazin Red<br>L 3670 HD | Hostaperm<br>Pink E | Hostaperm<br>Red Violet<br>ER 02 | Hostaperm<br>Violet<br>RL-NF | Heliogen<br>Blue<br>L6875F |
|------|---|--------------|---------------------------------|--------------------------|---------------------|----------------------------------|------------------------------|----------------------------|
|      |   |              |                                 | BASF                     | Clariant            | Clariant                         | Clariant                     | BASF                       |
|      |   |              | Pigment supplier                | PR 254                   | PR 122              | PV 19                            | PV 23                        | PB 15:2                    |
| 1    | Laropal A 81 (60% solids, in PMA)       | BASF         | Binder                          | 41.5                     | 39.7                | 34.6                             | 36.0                         | 37.0                       |
| 2    | 1-Methoxy-2-propyl acetate              |              | Solvent                         | 18.0                     | 36.0                | 42.0                             | 47.2                         | 36.0                       |
| 3    | <b>DISPERBYK-2055</b>                   | <b>BYK</b>   | <b>Wetting &amp; Dispersing</b> | <b>9.0</b>               | <b>6.3</b>          | <b>5.4</b>                       | <b>4.8</b>                   | <b>6.0</b>                 |
| 4    | <b>BYK-SYNERGIST 2100</b>               | <b>BYK</b>   | <b>Wetting &amp; Dispersing</b> |                          |                     |                                  |                              | <b>1.0</b>                 |
| 5    | <b>BYK-SYNERGIST 2105</b>               | <b>BYK</b>   | <b>Wetting &amp; Dispersing</b> | <b>1.5</b>               |                     |                                  |                              |                            |
| 6    | <b>GARAMITE-7305</b>                    | <b>BYK</b>   | <b>Anti-settling</b>            |                          |                     |                                  |                              |                            |
| 7    | Pigment & Color Index<br>(see headline) | see headline | Pigment                         | 30.0                     | 18.0                | 18.0                             | 12.0                         | 20.0                       |

### Instructions

Premix position 1-6, add pigment and disperse (grind) well

### Characteristic Data

% Additive dosage (solids on pigment)

|                           |             |             |             |             |             |
|---------------------------|-------------|-------------|-------------|-------------|-------------|
| <b>DISPERBYK-2055</b>     | <b>30.0</b> | <b>35.0</b> | <b>30.0</b> | <b>40.0</b> | <b>30.0</b> |
| <b>BYK-SYNERGIST 2100</b> |             |             |             |             | <b>5.0</b>  |
| <b>BYK-SYNERGIST 2105</b> | <b>5.0</b>  |             |             |             |             |

Pigment-binder ratio (solid : solid binder)

|         |         |         |         |         |
|---------|---------|---------|---------|---------|
| 1.2 : 1 | 0.8 : 1 | 0.9 : 1 | 0.6 : 1 | 0.9 : 1 |
|---------|---------|---------|---------|---------|

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| Pos. | Component                               | Pigment supplier |                                 | Heliogen<br>Blue<br>L7101F<br>BASF | Heliogen<br>Green<br>L8730<br>BASF | Special<br>Black<br>4<br>Orion Engineered<br>Carbons | Color Black<br>FW 200<br>Orion Engineered<br>Carbons |
|------|---|------------------|---------------------------------|------------------------------------|------------------------------------|--|--|
|      |   | Supplier         | Function                        | PB 15:4                            | PG 7                               | PBk 7  | PBk 7  |
| 1    | Laropal A 81 (60% solids, in PMA)       | BASF             | Binder                          | 33.8                               | 42.0                               | 37.5   | 60.6   |
| 2    | 1-Methoxy-2-propyl acetate              |                  | Solvent                         | 41.0                               | 27.4                               | 34.5   | 23.0   |
| 3    | <b>DISPERBYK-2055</b>                   | <b>BYK</b>       | <b>Wetting &amp; Dispersing</b> | <b>6.3</b>                         | <b>6.9</b>                         | <b>8.0</b>   | <b>8.0</b>   |
| 4    | <b>BYK-SYNERGIST 2100</b>               | <b>BYK</b>       | <b>Wetting &amp; Dispersing</b> | <b>0.9</b>                         | <b>0.7</b>                         |  | <b>0.4</b>   |
| 5    | <b>BYK-SYNERGIST 2105</b>               | <b>BYK</b>       | <b>Wetting &amp; Dispersing</b> |                                    |                                    |  |  |
| 6    | <b>GARAMITE-7305</b>                    | <b>BYK</b>       | <b>Anti-settling</b>            |                                    |                                    |  |  |
| 7    | Pigment & Color Index<br>(see headline) | see headline     | Pigment                         | 18.0                               | 23.0                               | 20.0   | 8.0  |

### Instructions

Premix position 1-6, add pigment and disperse (grind) well

### Characteristic Data

% Additive dosage (solids on pigment)

|                           |             |             |             |              |
|---------------------------|-------------|-------------|-------------|--------------|
| <b>DISPERBYK-2055</b>     | <b>35.0</b> | <b>30.0</b> | <b>40.0</b> | <b>100.0</b> |
| <b>BYK-SYNERGIST 2100</b> | <b>5.0</b>  | <b>3.0</b>  |             | <b>5.0</b>   |
| <b>BYK-SYNERGIST 2105</b> |             |             |             |              |

Pigment-binder ratio (solid : solid binder)

|         |         |         |         |
|---------|---------|---------|---------|
| 0.9 : 1 | 0.9 : 1 | 0.9 : 1 | 0.2 : 1 |
|---------|---------|---------|---------|

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